



“Compliant Coating Solutions”

2024

Industrial Coatings CATALOG



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SINGLE COMPONENT COATINGS

Life-Kote AA HS 1.5-3.1 VOC and HAPS Compliant System

V.O.C. Compliant/Low-Haps High Solids ACRYLIC Alkyd Enamel & Primer System

91 Series **High Solids**
Quick Dry AA
Alkyd Enamel

A fast drying, V.O.C. compliant, high solids acrylic modified alkyd enamel designed for the segment of the O.E.M. market that requires a low V.O.C. coating as well as extra protection from the elements. Higher solids than the 90 series. Spray or dip applications. Tack free in about 30 minutes (DTM Available) Can custom match to specifications. Topcoat is extremely low in HAPS for Sara 313 compliance.

Formula Variations available in 91 Series: B26, B45, B60, B64, B48/B33, B52(2.5VOC), B77(1.5VOC)



92 Series **High Solids**
Rust Inhibitive
Metal Primer

A fast drying, V.O.C. compliant, high solids phenolic, corrosion resistant metal primer containing rust inhibitive pigments for interior and exterior applications. A universal primer that may be used as a barrier coat to permit vinyls, epoxies, or other strong solvent containing topcoats to be applied. Tack free in about 30 minutes. Primer is HAPS FREE at less than 3% HAPS.

Formula Variations available in 92 Series: 92G19, 92G19F, 92G24F, 92G29, 92G54, 92G59 (1.8VOC)
Colors Available: Gray, Red, White, Buff & Black, Green, & Yellow

Life-Kote CS MA VOC and HAPS Compliant Conventional Solids Topcoat

V.O.C. Compliant/Low-Haps Conventional Solids Acrylic Alkyd Enamel

90 Series **Conv Solids**
Quick Dry MA
Alkyd Enamel
(DTM Available)

A fast drying, VOC HAPS compliant, conventional solids acrylic modified alkyd enamel designed for the O.E.M. market that requires DTM APPLICATION of a low HAPS coating as well as extra protection from the elements. Spray or dip applications. Tack free in 30 min. Can custom match to specifications. Tint base
Formula Variations available in Low Haps 90 Series: B56 (Ready to Spray Vis Only)



Life-Kote CS AA VOC Compliant Conventional Solids Topcoat

V.O.C. Compliant/ Hi-Haps Conventional Solids Acrylic Alkyd Enamel

90 Series **Conv Solids**
Quick Dry AA
Alkyd Enamel
(DTM Available)

A fast drying, acrylic alkyd enamel that is designed for use as an industrial paint finish for O.E.M. applications where performance and dry time are essential factors in production. Spray or dip application. Tack free in about 15 minutes. Typical uses include machinery, heavy-duty equipment, trailers, tractors, tanks, and a variety of other products that require a high performance coating. Custom colors and standard colors available. 90 series can be cross-linked with with our 8000 or 8002 Polyurethane Converter when stringent specs require extra gloss, color retention, and corrosion resistance. Formula Variations: B11/90A00/90P00 & H9005 series *Satin (Hi Viscosity reduction required)*

Life-Kote MA 80 Series .75 - 3.5 VOC Alkyd Systems

Regular Dry Alkyd Enamel & Primer System

80 Series **Acrylic Modified**
Gloss Alkyd Enamel

Acrylic modification provides this alkyd enamel with a very durable, tough, high gloss finish, which is much better than a conventional alkyd enamel. 80 series is a medium oil alkyd, slow dry time product that can be brushed, rolled, sprayed, or used as a dipping enamel. Tack free in about 3-4 hours. Standard implement colors and custom colors available. 80 Series can cross-linked with our 8000 Polyurethane Converter when stringent specs require extra gloss, color retention, and corrosion resistance. Can be brush and rolled.
Formula Variations available in 80 Series: B67, 80W07, 80W08, 80W12/14, 80W15/80W201



82 Series **Metal Primer**
w/ Rust Inhibitor

82 Series primer is a rust inhibitive, alkyd metal primer that can be brushed, rolled, sprayed, or dipped. Use with 80 series alkyd enamels. Not to be used under 91, 90 series quick dry alkyds or 71, 72

series urethane coatings. Tack free in about 3-4 hours. Available in 8230 Red Oxide or 8205 White.

Life-Kote VOC and HAPS Compliant Structural Steel Primers

Quick Dry Alkyd Shop Primers

- 92R24 **Quick Dry Alkyd Primer**
3.5 VOC/ Low-HAPS
- A red oxide primer designed for structural steel applications only. Excellent wetting properties for ease of application. Formulated to be below 3.5 VOC w/ low to Zero HAPS For compliance of large paint users.
Available in 92R16 Red/ 92G48 Gray and 92W04 White. Variations: 92R07, 92G10, 92L05 & 92R33



Life-Kote Alkyd Shop Primers

Quick Dry Alkyd and Universal Shop Primers

- 92 Series **Quick Dry Phenolic Primer**
Hi-HAPS
- A fast drying UNIVERSAL primer with rust inhibitor. Designed to meet applications of TT-P-664 where a primer/barrier coat to permit vinyl's, epoxies, lacquers, or other strong solvent containing top coats to be applied is desired. Adheres tightly to metal. Use when dry time is an essential factor in production. Available in H9210 Red, 9209 Yellow, 9213 White, 92G38 Gray & 92G02 Gray.
- 9217 **Quick Dry Alkyd Primer**
Hi-HAPS
- A red oxide primer that adheres tightly to metal. Widely used for both structural steel and general maintenance as well as a production primer and shop coat where dry time is an essential factor in production. 9217 Red, 9216 Gray, 92E01 Blue, 92G14 Gray, 92G20 Gray and 92G36 Gray
- 9227 **Quick Dry Alkyd MILL Primer**
3.5 VOC/ Hi-HAPS
- A red oxide primer designed for steel fabrication applications only. Excellent wetting properties for ease of application. Red oxide shade may vary from batch to batch. 92B04 Black and 9224 Gray available.



Enviro-Finish Waterborne/ Water-Reducible Systems

V.O.C. Compliant....Waterborne Emulsion & Water-Reducible Alkyd Primers & Topcoats

- 40 Series **Quick Dry Waterborne Industrial Enamel**
- Semi-Gloss** acrylic emulsion enamel for replacement of solvent based QD Semigloss alkyd industrial topcoats. Its tough, flexible, corrosion resistant finish and fast drying properties make this product excellent for high-performance O.E.M. applications on a variety of substrates. Tack free in about 30 minutes. Spray or dip application. V.O.C. Compliant. H-I-S can custom match to customer specifications. Custom hybrid versions are available for improved wetting over marginal substrates. Tint Bases for system Formulations available. 40L09 Ultra Low VOC 40L09 Tan and Custom colors available.
- 40G30 **Quick Dry Waterborne Metal Primer**
- Acrylic Emulsion primer for replacement of solvent based quick dry alkyd industrial primers. 40 series has excellent adhesion and corrosion protection for primer/applications. Tack free in 30 minutes. Spray or dip application. H-I-S can custom match to color specifications.
- 44 Series **Quick Dry Water-Reducible Alkyd Enamel**
- Full Gloss** Water-Reducible Alkyd Enamel for replacement of solvent based quick dry alkyd industrial topcoats Has excellent adhesion for primer/finish applications on marginally clean metal surfaces. Spray or dip application. 44B12 Black and custom match colors available.
- 44 Series **Quick Dry Water-Reducible Metal Primer**
- Water-reducible epoxy 1K primer that is fast drying. Designed for the O.E.M. fabricators that are not set up to use a true waterborne acrylic emulsion. Tack free in about 30 minutes. Spray or dip application. H-I-S can custom match to specifications and federal standard 595 colors. Custom hybrid versions are available for critical drying applications. 44G12 Gray
- 49 Series **Quick Dry Water-Reducible Metal Primer**
- Hybrid water-reducible primer that is fast drying. Has excellent adhesion for structural steel primer applications where extra resistance to ponding is needed. Tack free in about 30 minutes. Spray or dip application. Available in 49R12 & 49R04 Red Oxide and 49G03 Gray.
- 49 Series **Quick Dry Waterborne Industrial Enamel**
- Full Gloss** Hybrid Waterborne Enamel for replacement of solvent based quick dry alkyd industrial topcoats. Has excellent DOI and Gloss for a Water-borne topcoat. Shelf-life stability exceeds 12 months. Spray or dip application. 49E06 Allied blue and custom colors available.
- 40W05 **Quick Dry**
- Acrylic emulsion primer for replacement of solvent based quick dry alkyd industrial primers.

Waterborne MDF Primer 40W05/19W03 have excellent filling and hiding for MDF applications. Block free out of the oven. Spray or vacuum application. H-I-S can custom match to specifications and federal standard 595 colors

45 Series **GTX Waterborne D-T-M Enamel** Spray, brush and rollable quick dry Waterborne Enamel. GTX is a V.O.C. compliant replacement for replacement for solvent-based lacquer and alkyd enamels for wood surfaces in multiple Sheens. GTX DTM Enamel available in the GTX 55 Series is also available in multiple Sheens.

Life-Kote 94 Series Full Compliance Baking & Force Cure Enamels
V.O.C. Compliant/Low Haps High Solids Acrylic & Polyester Baking Enamels

43 Series **High Solids Acrylic WR/WB Baking enamel** A hi-solids low HAPS, VOC Compliant, WR acrylic bake enamel designed for the segment of the OEM market that requires high performance combined with regulatory compliance. Generally used as an industrial finish for OEM applications on a variety of metal substrates where performance and cure response are essential factors in production. Contains very low HAPS for Sara 313 reporting.



79 Series **High Solids the OEM Acrylic Alkyd FC /AD Enamel** A hi-solids low HAPS, VOC Compliant, acrylic alkyd Force Cure/Air Dry enamel designed for the segment of market that requires high performance combined with regulatory compliance. Generally used as an industrial finish for OEM applications on a variety of metal substrates where performance and cure response are essential factors in production. Contains very low HAPS for Sara 313 reporting.

94 Series **High Solids Acrylic Alkyd Baking enamel** A hi-solids low HAPS, VOC Compliant, acrylic alkyd bake enamel designed for the segment of the OEM market that requires high performance combined with regulatory compliance. Generally used as an industrial finish for OEM applications on a variety of metal substrates where performance and cure response are essential factors in production. Contains very low HAPS for Sara 313 reporting.

94 Series **High Solids Polyester Baking enamel** A hi-solids low HAPS, 2.8lb VOC Compliant, polyester bake enamel designed for the segment of the OEM market that requires high performance combined with regulatory compliance. Generally used as an industrial finish for OEM applications in pearlins, aluminum extrusion and office furniture markets. Contains low HAPS for Sara 313 reporting.

Master Touch High Temperature Coatings
V.O.C. Compliant Silicone Alkyd Enamels

9814 **High Heat 1200° Aluminum Silicone Enamel** A fast drying, aluminum, modified silicone enamel designed for high temperature applications that require a coating to withstand continuous temperatures of 1000°F and surges up to 1200°F with no loss of adhesion. This high-performance product is single component and meets V.O.C. regulations of 5.42 lbs/gal (650g/l) for high temperature coatings.

8314 **High Heat 1000° Black Enamel** A fast drying, flat black, modified silicone enamel designed for high temperature applications that require a coating to withstand continuous temperatures of 850°F and surges up to 1000°F with no loss of adhesion. This high performance product is single component and meets V.O.C. regulations of 5.42 lbs/gal (650g/l) for high temperature coatings.



Life-Kote Series Miscellaneous V.O.C. Compliant Specialty Coatings

96B04 **UV Curable Black** Generally used as an instant cure finish on OEM metal components that need instant packaging. A VOC compliant, HAPS free, 100% solids UV curable coating. Product is formulated for direct-to-metal applications that require the finish to be tough, mar and abrasion resistant

9010 **Chassis Black Asphalt Enamel** A fast drying, high solids black enamel for use on metal or concrete where water and corrosion resistance is required. Product is ideally suited for underbody automotive applications, pipe coating, burial vault coating, waste container lining or other underground protective coating application where gloss retention is not critical.

90B24	Rod/Pipe Coating Polymer Solution	A fast drying, self healing coating designed to protect pipe or sucker rod while in transit and storage. Compatible and soluble in petroleum distillate products. Can be spray applied or dipped.
88B03	Anti-Skid Textured Urethane	Generally used as an anti-slip safety finish on slippery OEM components and as a liner in utility truck beds. The extreme flexibility and abrasion resistance make the coating a great candidate for waste container lining. For optimum performance product the product requires cross-linking at a 6:1 Ratio with our 8002 or 8000 Polyurethane Converter for heavy corrosion and abrasion applications.
S584	Strippable Spray Booth Coating	A solvent based strippable coating designed to spray on the walls of a spray booth for easier cleaning. Remove by simply peeling film off the painted booth walls. Available in both white (S584) & clear (S568).

TWO COMPONENT COATING SYSTEMS

Master Thane 71 series

Conventional Acrylic Polyurethane Coating

70 Series **Master Thane DTP Acrylic Urethane**

A two-component hi-solids, aliphatic acrylic urethane system, for Direct-To-Plastic Applications. Formulated for adhesion to plastics that require a highly weatherable, durable, and flexible finish. Tack free in about an hour. 70 Series must be catalyzed 7:1 with 8002 Urethane Catalyst (Mix 1 pint Catalyst per 1 gallon of paint). Mixed material will have a 4-6 hour pot life. 70C05 Satin Clear & Colors.



71 Series **Master Thane Acrylic Urethane Enamel**

A two-component aliphatic acrylic urethane system, the ultimate in color and gloss retention. Designed to produce a highly weatherable, durable, and flexible finish for the high-performance coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas of gloss and color retention by outlasting conventional alkyds in severe sun exposure by 3 to 1. 71 Series must be catalyzed with 8002 Urethane Catalyst only (Mix 1 pint Catalyst per 1 gallon of paint). 8002 catalyst is included with product. Mixed material will have a 4-6 hour pot life. 7150 White and 7154 Clear Base Available. We can be used as a clear coat over 71 Series colors.

Master Thane Life-Kote 72 & 77 Series

V.O.C. Compliant Acrylic Polyurethane Coatings

71 Series **Master Thane Mil-C Acrylic Urethane**

A two-component hi-solids, VOC Compliant, aliphatic acrylic urethane system, for mil spec requirements. Designed to produce a highly weatherable, durable, and flexible finish for the high-performance military markets. Tack free in about an hour. 71 Series must be catalyzed 7:1 with 8002 Urethane Catalyst (Mix 1 pint Catalyst per 1 gallon of paint). Mixed material will have a 4-6 hour pot life. Meets Mil-C-83286B.

Formulations available in: 7165 Satin MT/ 7169 Satin Clear & 7171 Gloss.



71 Series **Master Thane 6:1 Acrylic Urethane Topcoat**

A two-component hi-solids, VOC Compliant, aliphatic acrylic urethane system, for the ultimate in hi-durability environments. Designed to produce a highly flexible, durable, and abrasion resistant Semi-Gloss finish for the high-performance OEM coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas of flexibility, gloss and color retention by outlasting conventional alkyds in severe sun exposure by 3 to 1. 71 Series must be catalyzed 6:1 with 8002 Urethane Catalyst only. Mixed material will have a 2-3 hour pot life.

Formulations available in: Hi-Sheen Semi-Gloss White, B68 Colors & Anti-Graffiti finishes.

72 Series **Master Thane 1:1 Acrylic Urethane Topcoat**

Our signature Aviation Industry Urethane. A two-component hi-solids, VOC Compliant, aliphatic acrylic urethane system, is the ultimate in color and gloss retention. Designed to produce a highly weatherable, durable, and flexible Hi-Gloss finish for the high-performance OEM coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas of flexibility, gloss and color retention by outlasting conventional alkyds in severe sun exposure by 5 to 1. 72 Series must be catalyzed 1:1 with 8005 for VOC Compliance or 8015 for Non-regulated compliance. Mixed material will have a 2-3 hour pot life.

Formulations available in: Hi-Gloss White, Colors, 72C04 Clear and Anti-Graffiti.

72 Series **Master Thane 2.5:1
Acrylic Urethane
Topcoat**

Our signature BULLETPROOF two-component hi-solids, VOC Compliant, aliphatic acrylic urethane system, the ultimate in color and gloss retention. Designed to produce a highly weatherable, durable, and flexible semi Gloss finish for the high- performance Energy Industry. Tack free in about 2 hours. This tough, abrasion resistant finish performs its best on assets on up-stream, mid-stream including rigs, tank batteries and pipeline where maximum resistance to chemical staining and UV degradation is required. 72 Series must be catalyzed 2.5:1 with 8002 Urethane Catalyst only. Mixed material will have a 1.5 hour pot life. Can Brush and Roll. Formulations available in: Hi-Gloss White, B69, Colors, 72C03 Clear and Anti-Graffiti.

72 Series **Master Thane 6:1
Acrylic Urethane
DTM Mastic
Primer/Topcoat**

Our hi-solids, VOC Compliant, aliphatic acrylic urethane system, the ultimate in color and gloss retention. Designed for Direct to Metal applications to produce a highly weatherable finish for the high-performance OEM coating markets. Tack free in about an hour. This tough, abrasion resistant finish is best in the areas of DTM flexibility, gloss and color retention by outlasting conventional alkyds in severe sun exposure by 3 to 1. 72 Series must be catalyzed 6:1 with 8002 Urethane Catalyst only. Mixed material will have a 2-3 hour pot life. Sandblast pretreatment required. Formulations available in: Hi-Sheen 72W26 White and Colors.



73 Series **Master Thane 4:1
Polyaspartic
DTM Mastic**

Polyaspartic Hi-Solids VOC Compliant, aliphatic urethane system designed for quick cure applications. Designed for Direct to Metal applications to produce a highly weatherable finish for the high-performance OEM coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas of DTM flexibility, gloss and color retention by outlasting conventional alkyds in severe sun exposure by 3 to 1. 73 Series must be catalyzed 4:1 with XXXX Urethane Catalyst only. Mixed material will have a 2-3 hour pot life. Sandblast pretreatment required. Formulations available in: Hi-Sheen 73L02 Tan, White and Custom Colors.

74 Series **Master Thane 4:1
Acrylic Urethane
DTM Mastic
Ultra-Low VOC**

Our hi-solids, Ultra-Low VOC Compliant, aliphatic acrylic urethane system, the ultimate in color and gloss retention. Designed for Direct to Metal applications to produce a highly weatherable finish for the high-performance OEM coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas of DTM flexibility, gloss and color retention by outlasting conventional alkyds in severe sun exposure by 3 to 1. 74 Series must be catalyzed 4:1 with 8015 Urethane Catalyst only. Mixed material will have a 2-3 hour pot life. Sandblast pretreatment required. Formulations available in: Hi-Sheen 72B16 Black, White and B72 Colors. 74P01 & 74A01

77 Series **Master Thane
NISO Acrylic
Enamel**

A two-component hi-solids, VOC Compliant, Non-Isocyanate acrylic system, an excellent alternative to aliphatic isocyanate urethane systems. Designed to produce a highly weatherable, durable, and flexible finish for the high-performance coating markets. Tack free in about an hour. This tough, abrasion resistant finish performs its best in the areas where a quick cure rate is needed for cross-linking at room temperature. Mixed material will have up to a 24-hour pot life.



0900 **Waterborne
Acrylic Epoxy
Coating**

A two-component waterborne acrylic epoxy system with a tile-like finish that insures low maintenance with its chemical resistant, corrosion resistant, durable, flexible finish. This tough, abrasion resistant finish out performs waterborne epoxy systems in all areas and performs comparably to solventborne two-component acrylic urethanes in gloss, solvent resistance, and abrasion resistance. V.O.C. compliant. Low Odor. Can custom match to specifications.

Life-Kote Epoxy Full Compliance 98 Series Primers

V.O.C. Compliant/Low Haps High Solids Epoxy Primers

98 Series **Hi-Solids 4:1
Extreme Corrosion
Epoxy Primer**


A premium quality, two-component, 3.3 lb VOC, High solids, polyamide cured epoxy primer for used on substrates that require a corrosion resistant base for high performance topcoats. Excellent spraying properties with a very short tack time for recoating or sanding. Can be topcoated with any 2k system. Very low in HAPS. Formulations also available in 98G08 Hi-Build Gray for 1 coat high build DFT applications. 98G05 Gray, 92G18 Low-Vis Gray, 98R06 Red Oxide, 98B02 Black, 98W01 White, and 98Y01 Buff must be catalyzed 4:1 with 98Z05 Epoxy Catalyst only.



98 Series	Hi-Solids 4:1 Ultra Low VOC Extreme Corrosion Epoxy Primer	A premium quality, two-component, .5 lb VOC, High solids, amine cured epoxy primer for use on substrates that require a corrosion resistant base for high performance topcoats. Excellent spraying properties with a very short tack time for sanding. Can be top-coated with any 2k system. Very low in HAPS. Available in 98G205 Gray, 98W201 White and must be catalyzed 4:1 with 98Z205 Epoxy Catalyst only.
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Life-Kote Epoxy Full Compliance Series Liners

V.O.C. Compliant/Low Haps High Solids Liners

H9010	Chassis Black Asphalt Liner	A fast drying, economical high solids black asphaltic liner for use on metal and concrete. Product is ideally suited for underbody automotive applications, waste and compost container lining or other underground protective coating application where gloss retention is not critical. Compatible and soluble in petroleum distillate products. Can be spray applied or dipped	
90B24	Self-Healing Liner Polymeric Asphalt	A fast drying, self-healing, high solids black polymeric liner for use on metal and concrete. Product is ideally suited for underbody automotive applications, waste and compost container Lining or other underground protective coating application where gloss retention is not critical. Compatible and soluble in petroleum distillate products. Can be spray applied or dipped	
92D601	Organo Flex Liner Polymeric Rubber	A fast drying, polymeric, liquid rubber liner for use on metal and concrete surfaces where PH is an issue. Product is ideally suited for waste and compost container lining or other underground protective coating application where PH imbalance creates corrosion issues. Available in black and Enviro-Green. Not recommended in applications where there is exposure to petroleum distillate products.	
98B08	Coal Tar Epoxy Tank Lining 4:1	A premium quality, two-component, 3.3 lb VOC, high solids, coal tar epoxy liner for use in lining tank batteries and containers for water, brine and mild chemical storage applications. Also used for applications on storm shelters, waste containers and composting containers. Available in 98B08 Hi-Build Black for 1 coat high build DFT applications. Catalyze 4:1 with 98Z14.	
98G08	Hi-Solids/ Hi-Build Epoxy Lining 4:1	A premium quality, two-component, 3.3 lb VOC, high solids, polyamide cured epoxy liner for use in lining frac tanks and containers that transport or store water, brine or mild chemicals. Also used for applications on storm shelters, waste containers and composting containers. Catalyze 4:1 with 98Z11.	
98G10	Hi-Solids/ Hi-Build Acid Resistant Tank Lining 4:1	Acid Resistant, high solids, polyamide cured epoxy liner for use in mild acid frac and transport tanks. Formulated for temporary storage of diluted acid solutions. Must be used in conjunction with and as a topcoat over 98W200 or 98G8. See your HIS Coatings Consultant for information on compatible acids. Catalyze 4:1 with 98Z11. (DO NOT USE DTM OR WITHOUT 98W200 AS A PRIMER)	
98W200	Hi-Solids/ Hi-Build Epoxy Tank Lining 4:1	Hi-Build, reinforced, two-component, 1.75 lb VOC, high solids, amine cured epoxy liner for use in lining frac tanks and containers that transport or store water, brine and mild chemical applications. Also used for applications on storm shelters, waste containers and composting containers. Available in 98W200 Hi-Build White for 1 coat high build DFT applications. Catalyze 4:1 with 98Z11.	
98W300	Hi-Solids/ Hi-Build Glass Reinforced Tank Lining 4:1	Hi-Build, Glass-reinforced, two-component, 1.49 lb VOC, high solids, amine cured epoxy liner for use in lining frac tanks and containers that transport or store brine or light chemical storage applications. Formulated for extremely high build single coat applications requiring extra corrosion protection. Available in 98W300 Hi-Build White for 1 coat high build DFT applications. Catalyze 4:1 with 98Z11.	
98B11	Hi-Solids/ Hi-Build Chemical Cure Epoxy Pipeline/Tank Lining	Hi-Build, Extreme Flex, two-component, 2.0 lb VOC, high solids, chemical cured epoxy liner for use on pipelines, frac tanks and tank battery containers that store or transport water, brine and mild chemicals. Also used for applications on storm shelters, waste containers and composting containers. Available in GM126 Gray and Black Hi-Build White for 1 coat high build DFT applications. Available in 98B11 Black and 98G14 Gray. Catalyze 4:1 with 98Z18.	

Masterthane 8000 series*Extra Protection Paint Additives*

8000	Polyurethane Converter	For the ultimate protection, add 8000 Polyurethane Converter to our 80 series & 90 series Alkyd Enamels to get a slick, wet, automotive type finish and an incredibly tough chemical and corrosion resistant finish. 8000 greatly increases the coatings ability to resist scratching, marring, and abrasion as well as better gloss and color retention than ordinary heavy-duty alkyd enamels. 8000 works by chemically cross-linking with the paint. 8000 may reduce flexibility of the paint. <i>(Mix 1 pint 8000 Converter per 1 gallon of paint). Mixed material will have a 24 hour pot life.</i>
8020	Polyurethane Converter LOW VOC	For the ultimate protection, add 8020 Polyurethane Converter to our 80 series & 90 series Alkyd Enamels to get a slick, wet, automotive type finish and an incredibly tough chemical and corrosion resistant finish. 8020 greatly increases the coatings ability to resist scratching, marring, and abrasion as well as better gloss and color retention than ordinary heavy-duty alkyd enamels. 8020 works by chemically cross-linking with the paint. 8020 may reduce flexibility of the paint. <i>(Mix 1 pint 8020 Converter per 1 gallon of paint). Mixed material will have a 24 hour pot life.</i>
8001	Acrylic Hardener	Add to our 80 series & 90 series Alkyd Enamels. 8001 Acrylic Hardener will improve initial and long term gloss, increase hardness, and speed “tack free” dry time. <i>(Mix 1 pint 8001 Hardener per 1 gallon paint) Pot life is <u>not</u> a factor with this product. Will increase brittleness in 90 & 91 Series.</i>
8002	Urethane Catalyst	Add to our 71 & 72 series Acrylic Polyurethane Coatings. Can be mixed with 91 Series as a flex Agent Urethane. Mix 1 pint catalyst to 1 gallon of paint). Pot life 4-6 hours when mixed with 71 & 72 series and 1-2 hours when mixed with 91 Series Acrylic Alkyd..
8004	Urethane Catalyst Hybrid	Add to our 71 & 72 series Acrylic Polyurethane Coatings. Can be mixed with 91 Series as a flex Agent. Urethane. <i>Mix 1 pint catalyst to 1 gallon of paint). Pot life 4-6 hours when mixed with 71 & 72 series and 1-2 hours when mixed with 91 Series Acrylic Alkyd. (8000/8002 Blend)</i>
8015	Urethane Catalyst Low Vis	Mix only with to our 1:1 mix ratio of 72 series Acrylic Polyurethane Coatings. Urethane. <i>Mix 1 gallon catalyst to 1 gallon of paint). Pot life 2 hours when mixed with 72 series.</i>

MasterTouch Solvents*Industrial Solvents for Reduction and Clean up*

T804	Mineral Spirits	80 Series (Brush & Roll Application) and Clean up.
T807	Synthetic VM&P Naptha	80 Series and 9010 (Spray Application) DO NOT RECOAT IF REDUCED WITH VM&P WILL LIFT!
T808	Lacquer Thinner	98 Series General Clean Up of all 1K products. (Do not use T808 to reduce 2K Urethane or 2K Epoxy)
T811	Xylene	90, 91,92 Low solids series,71 & 72 Series for (Normal Weather 60°-90° F)
T810	Toulene	90, 91,92 Low solids series,71 & 72 Series for (Cool Weather 65°F or lower)
TXX	Epoxy Reducer	98 Series Epoxy Primers and Liners. General Clean up of 2K products. MEK or (MEK/MAK) or (MPK/100)
T818	Solvent 100	90, 91,92 Low solids series,71 & 72 Series for (Warm Weather 85°-100° F)
T819	Solvent 150	90, 91,92 Low solids series,71 & 72 Series for (Hot Weather 95° or higher)
T821	Urethane Reducer	91,92,94 and 95 High solids series primers and topcoats. (Normal Weather 60°-90° F)(MAK)
T855	Urethane Accelerator	Accelerator for increasing cure time of 70, 71, 72 Series Urethanes.
T870	Epoxy Accelerator	Accelerator for increasing cure time of 98 Series Epoxies.
CPTZ50	TZ Paint Prep	SSPC1 Cleaning of metal for environmental compliance.